

## 58 SERIES **UL - 816**

### "ULTRA" BRAND ELECTROPERM MAGNETIC CHUCK For Horizontal Machining



- EPM CHUCK is designed in such a way that it is very useful for Horizontal Machining Centers. It is also useful in conventional machining for Horizontal milling operation.
- As Electro Permanent Magnetic (EPM) Principle is used, **Continuous Electricity is not required.**
- Easily integrated with pallet clamping.
- Manufactured as per customer requirement.

## 59 SERIES **UL - 723**

### "ULTRA" BRAND FINE PITCH ELECTRO PERMANENT MAGNETIC CHUCK(EPM) For Grinding Machine



- Work holding device for surface grinding machines.
- COLD DEVICE as it doesn't require power continuously except for short period of activation & deactivation.
- Parallelism & flatness is 0.010mm/300mm.
- Suitable for thin & small jobs.
- Economical for operation & maintenance.
- Uniform clamping force all over surface.
- Negligible power consumption.
- No accidents due to power failure.
- Slipping force is 2.5 Kg/cm<sup>2</sup>.
- Vertical Lifting Force is 35 - 40 Kg/cm<sup>2</sup>.
- Variable supply unit to vary power which helps in alignment & removing of warpages of thin jobs.
- Chuck is tested for Slipping force, Waterproof test,
- Electrical & Demagnetizing tests.
- Standard electrical accessories.
- **We also manufacture Special chucks to suit individual requirement.**

Sr. No.	Cat No.	Size (mm)	Pole Gap (mm)
1.	UL 72301	450 L x 150 W x 100 H	6.5
2.	UL 72302	500 L x 200 W x 100 H	6.5
3.	UL 72303	600 L x 200 W x 100 H	6.5
4.	UL 72304	600 L x 250 W x 100 H	6.5
5.	UL 72305	750 L x 250 W x 100 H	6.5
6.	UL 72306	900 L x 250 W x 100 H	6.5
7.	UL 72307	600 L x 300 W x 100 H	6.5
8.	UL 72308	750 L x 300 W x 100 H	6.5
9.	UL 72309	900 L x 300 W x 100 H	6.5
10.	UL 72310	1000 L x 250 W x 110 H	6.5
11.	UL 72311	1000 L x 300 W x 110 H	6.5
12.	UL 72312	1500 L x 250 W x 110 H	6.5
13.	UL 72313	1500 L x 300 W x 110 H	6.5
14.	UL 72314	1500 L x 400 W x 110 H	6.5
15.	"ULTRA" CONTROL UNIT WITH VARIABLE SUPPLY		

Sr. No.	Cat No.	Size (mm)	Pole Gap (mm)
1.	UL 71701	450 L x 150 W x 100 H	15
2.	UL 71702	500 L x 200 W x 100 H	15
3.	UL 71703	600 L x 200 W x 100 H	15
4.	UL 71704	600 L x 250 W x 100 H	15
5.	UL 71705	750 L x 250 W x 100 H	15
6.	UL 71706	900 L x 250 W x 100 H	15
7.	UL 71707	600 L x 300 W x 100 H	15
8.	UL 71708	750 L x 300 W x 100 H	15
9.	UL 71709	900 L x 300 W x 100 H	15
10.	UL 71710	1000 L x 250 W x 110 H	15
11.	UL 71711	1000 L x 300 W x 110 H	15
12.	UL 71712	1500 L x 250 W x 110 H	15
13.	UL 71713	1500 L x 300 W x 110 H	15
14.	UL 71714	1500 L x 400 W x 110 H	15
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